The development of this industry average environmental product declaration (EPD) for fabricated hot-rolled structural steel sections (painted) manufactured in Canada was commissioned by the Canadian Institute of Steel Construction (CISC). This EPD was developed in compliance with CAN/CSA-ISO 14025.

This EPD includes life cycle assessment (LCA) results for raw material supply, transport and manufacturing stages (cradle-to-gate). The LCA was performed by Groupe AGÉCO.

CISC fabricators authorized to use this industry-average EPD are listed here: http://www.cisc-icca.ca/sustainability/EPD.

For more information about CISC, please go to www.cisc-icca.ca.

Issue date: October 19, 2016
This environmental product declaration (EPD) is in accordance with CAN/CSA-ISO 14025 and the PCR noted below. EPDs within the same product category but from different programs may not be comparable.

Program operator  
CSA Group  
178 Rexdale Blvd, Toronto, ON, Canada M9W 1R3  
www.csagroup.org

Product  
Fabricated hot-rolled structural steel sections (painted)

EPD registration number  
#6100-7749

EPD recipient organization  
Canadian Institute of Steel Construction (CISC)  
3760 14th Avenue, Suite 200, Markham, ON, Canada L3R 3T7  
www.cisc-icca.ca

Reference PCR  
North American Product Category Rule for Designated Steel Construction Products (version 1.0)  
SCS Global Services  
Valid until 2020-05-05  
CPC code: 412

Date of issue (approval)  
October 19, 2016

Period of validity  
October 19, 2016 – October 19, 2021

The PCR review was conducted by:  
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The LCA was performed by:  
Groupe AGÉCO  
www.groupeageco.ca

This EPD and related data were independently verified by an external verifier, Thomas Gloria, Industrial Ecology Consultants, according to CAN/CSA-ISO 14025:2006 and ISO 21930:2007.
This is a summary of the industry average environmental product declaration (EPD) describing the environmental performance of fabricated hot-rolled structural steel sections (painted) manufactured in Canada. This EPD is only applicable to structural steel sourced from Canadian and US steel mills. CISC fabricators authorized to used this EPD are listed on the CISC website: www.cisc-icca.ca/sustainability/EPD.

**Product description**

**Declared units**
1 metric ton and 1 short ton of painted fabricated hot-rolled structural steel section with a density of 7,800 kg/m³ or 487 lb/ft³.

**Material content (% of total product mass)**
- Steel: 99%
- Shop primer: 1%

**Scope and system boundary**
Cradle-to-gate: raw material supply (A1), transport (A2) and manufacturing (A3) stages.

**What is a Life Cycle Assessment (LCA)?**
LCA is a science-based and internationally recognized tool to evaluate the relative potential environmental and human health impacts of products and services throughout their life cycle, beginning with raw material extraction and including all aspects of transportation, production, use, and end-of-life treatment. The method is defined by the International Organization for Standardization (ISO) 14040 and 14044 standards.

**Why an Environmental Product Declaration (EPD)?**
CISC fabricator members are seeking to communicate their environmental performances to clients and to position their products through a rigorous and recognized approach, an EPD. By selecting products with an EPD, building projects can earn credits towards the Leadership in Energy and Environmental Design (LEED) rating system certification. In the latest version of the program (LEED v4), points are awarded in the Materials and Resources category.